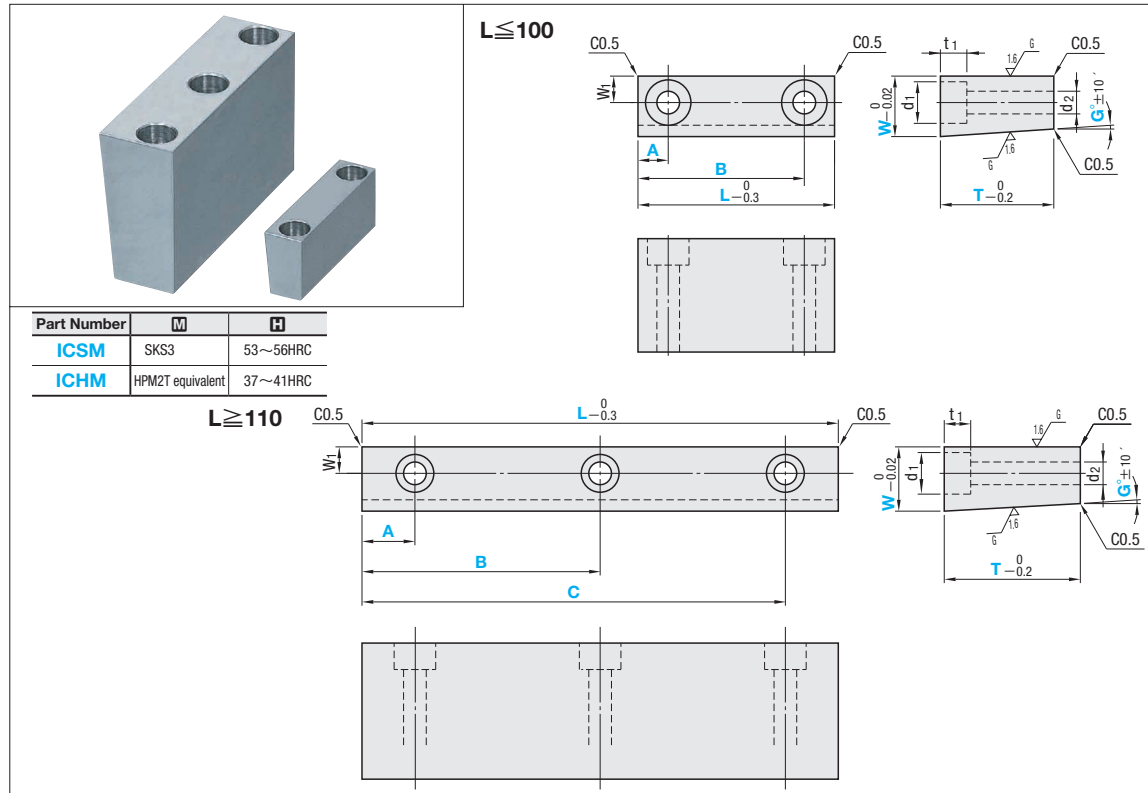


# CAVITY INSERT WEDGES

—BOLT HOLE POSITION FREE TYPE—

ⓘ Non JIS material definition is listed on P.1351 - 1352



Part Number	M	H
ICSM	SKS3	53~56HRC
ICHM	HPM2T equivalent	37~41HRC



Alterations

Part Number — T — L — G — A — B — C — (MC)  
 ICSM 15 — 40 — L120 — G5 — A20 — B50 — C100 — MC

Alterations	Code	Spec.	1Code																	
	MC	Drilling of dismounting bolt holes (L ≤ 100) $l_1 = (A+B)/2$ W=10 → B-A ≥ 20 W=15 · 20 → B-A ≥ 26 W=25 → B-A ≥ 32	<table border="1"> <thead> <tr> <th>W</th> <th>d3</th> <th>d4</th> <th>M</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>8</td> <td>4.5</td> <td>4</td> </tr> <tr> <td>15 · 20</td> <td>11</td> <td>6.5</td> <td>6</td> </tr> <tr> <td>25</td> <td>14</td> <td>9</td> <td>8</td> </tr> </tbody> </table>	W	d3	d4	M	10	8	4.5	4	15 · 20	11	6.5	6	25	14	9	8	<div style="border: 1px solid orange; padding: 2px; display: inline-block; color: orange; font-weight: bold;">Quotation</div>
		W	d3	d4	M															
10	8	4.5	4																	
15 · 20	11	6.5	6																	
25	14	9	8																	
	Drilling of dismounting bolt holes (L > 100) $l_1 = (A+B)/2$ $l_2 = (B+C)/2$ W=10 → B-A and C-B ≥ 20 W=15 · 20 → B-A and C-B ≥ 26 W=25 → B-A and C-B ≥ 32	<table border="1"> <thead> <tr> <th>W</th> <th>d3</th> <th>d4</th> <th>M</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>8</td> <td>4.5</td> <td>4</td> </tr> <tr> <td>15 · 20</td> <td>11</td> <td>6.5</td> <td>6</td> </tr> <tr> <td>25</td> <td>14</td> <td>9</td> <td>8</td> </tr> </tbody> </table>	W	d3	d4	M	10	8	4.5	4	15 · 20	11	6.5	6	25	14	9	8		
W	d3	d4	M																	
10	8	4.5	4																	
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25	14	9	8																	

d1	d2	t1	W1	Part Number		T	L 10mm increments	G	0.5mm increments				
				Type	W				A	B	C		
8	4.5	5	5	ICSM (SKS3)	10	15	30~100	1	$6 \leq A \leq (L-16)$	$(A+10) \leq B \leq (L-6)$	—		
						20	30~180		$7.5 \leq A \leq (L-33.5)$	$(A+13) \leq B \leq (L-20.5)$	$(B+13) \leq C \leq (L-7.5)$		
						25			$7.5 \leq A \leq (L-20.5)$	$(A+13) \leq B \leq (L-7.5)$	—		
						30			110~180	$7.5 \leq A \leq (L-33.5)$	$(A+13) \leq B \leq (L-20.5)$	$(B+13) \leq C \leq (L-7.5)$	
						35				3	$7.5 \leq A \leq (L-20.5)$	$(A+13) \leq B \leq (L-7.5)$	—
						40					5	$7.5 \leq A \leq (L-33.5)$	$(A+13) \leq B \leq (L-20.5)$
45	$7.5 \leq A \leq (L-20.5)$	$(A+13) \leq B \leq (L-7.5)$	—										
50	14	9	9	ICHM (HPM2T equivalent)	20	20	40~100	1	$9 \leq A \leq (L-25)$	$(A+16) \leq B \leq (L-9)$	—		
25						50~100	$9 \leq A \leq (L-41)$		$(A+16) \leq B \leq (L-25)$	$(B+16) \leq C \leq (L-9)$			
30							110~180		$9 \leq A \leq (L-25)$	$(A+16) \leq B \leq (L-9)$	—		
35									3	$9 \leq A \leq (L-41)$	$(A+16) \leq B \leq (L-25)$	$(B+16) \leq C \leq (L-9)$	
40										5	$9 \leq A \leq (L-25)$	$(A+16) \leq B \leq (L-9)$	—
45											$9 \leq A \leq (L-41)$	$(A+16) \leq B \leq (L-25)$	$(B+16) \leq C \leq (L-9)$
50	14	9	9	ICHM (HPM2T equivalent)	25	30	50~100	1	$9 \leq A \leq (L-25)$	$(A+16) \leq B \leq (L-9)$	—		
35						110~180	$9 \leq A \leq (L-41)$		$(A+16) \leq B \leq (L-25)$	$(B+16) \leq C \leq (L-9)$			
40							3		$9 \leq A \leq (L-25)$	$(A+16) \leq B \leq (L-9)$	—		
45									5	$9 \leq A \leq (L-41)$	$(A+16) \leq B \leq (L-25)$	$(B+16) \leq C \leq (L-9)$	
50										3	$9 \leq A \leq (L-25)$	$(A+16) \leq B \leq (L-9)$	—
55											$9 \leq A \leq (L-41)$	$(A+16) \leq B \leq (L-25)$	$(B+16) \leq C \leq (L-9)$

ⓘ \* Only G1/3 can be selected when W10—T25/30, W15—T45/50.



Order

Part Number — T — L — G — A — B — C  
 ICSM 15 — 40 — L120 — G5 — A20 — B40 — C100



Days to Ship

Quotation



Price

Quotation