

FIXING KEYS FOR PUNCHES WITH KEY GROOVES

KEYS

RoHS

Catalog No.	M	H	S
PSKB	S45C	45~55HRC	—
PSKBH	SKS3	58~62HRC	Chromate treatment (silver)

RoHS

Catalog No.	M	H
PSKS	S45C	45~55HRC
PSKJ	SKS3	58~62HRC

RoHS

Catalog No.	M	H	S
PSK	S45C	45~55HRC	—
PSKP	SKS3	58~62HRC	Chromate treatment (silver)

Bolt	D	d	T	Catalog No.		Base unit price			
				Type	No.	1~19 pieces	20~49	50~99	100~200
M4	10	4.2	3	PSKB	4				
			4.5		4~4.5				
M5	12	5.2	3		5				
M6	14	6.2	3	PSKBH	6				
			4.5		6~4.5				
M4	10	4.2	3		4				
			4.5	4~4.5					
M5	12	5.2	3	5					
			4.5	5~4.5					
M6	14	6.2	3	6					
			4.5	6~4.5					

Quotation

Bolt	D	d	t	Catalog No.		Base unit price			
				Type	No.	1~19 pieces	20~49	50~99	100~200
M4	10	4.5	2.5	PSKS	4				
M5	13	5.5	3		5				
M4	12	4.2	2.5	PSKJ	4				
M5	15	5.2	3		5				

Quotation

Bolt	A	B	C	d	T	Catalog No.		Base unit price			
						Type	No.	1~19 pieces	20~49	50~99	100~200
M4	10	11	6	4.2	3	PSK	4~3				
				4.5	4		5~3				
M5	13	14	7	5.2	3		5				
M6	12	14	7	6.2	3	PSKP	6~3				
				4.5	4		5~3				
M4	11	11	5.5	4.2	3		4				
				4.5	4	5~3					
M5	13	14	7	5.2	3	PSKH	5~3				
				4.5	4		5				
M6	14	14	7	6.2	3		6~3				
				4.5	4	5~3					
M4	10	11	6	4.2	3	PSKH	4~3				
				4.5	4		5~3				
M5	13	14	7	5.2	3		5				
				4.5	4	6~3					
M6	12	14	7	6.2	3	PSKH	6~3				
				4.5	4		5~3				
				4.5	4		6				

Quotation

Because PSKP has a hole at the center, it can be mounted in any direction.

RoHS

PSKW (Long type)

Bolt	B	C	d	P				Catalog No.	T (Selection)	A (1mm increments)	Base unit price				
				A=21~30	A=31~40	A=41~50	A=51~60				Type	No.	1~19 pieces	20~49	50~99
M4	11	6	4.2	10	20	30	—	PSKW	4	3	21~50				
M5			5.2	—	20	30	40		5	4.5	31~60				

Quotation

Order Catalog No. — T — A

PSKB 4
PSKS 5
PSKP 5
PSKW 4 — 3 — 40

Price **Quotation**

Example

RoHS

KE

Catalog No.	Type	L	Base unit price			
			1~19 pieces	200~399	400~599	600~1000
KE		8				
		10				
		12				
		15				
		20				
		25				
		30				

Quotation

Order Catalog No. — L

KE 12

Example

Days to Ship **Quotation**

RoHS

KED KES KEG

L	Tolerance
Shortest ~ 10	-0.15
11 ~ 18	-0.18
19 ~ 30	-0.21
31 ~ 50	-0.25
51 ~ 80	-0.30
81 ~ 110	-0.35

JIS B 1301—1996

Type	M
KED	S45C
KES	S45C
KEG	S45C

Tensile strength 600N/mm² or more

Catalog No.	Type	B _{h9}	L											H tolerance	C	Base unit price						
			10	15	20	25	30	35	40	45	50	55	60			70	80	90	100	110	1~3 pieces	4~19
KED		2	10	15	20																	
		3	10	15	20	25	30															
		4	10	12	15	16	18	20	25	30	35	40	45	50								
KES		5	10	12	15	16	18	20	25	30	35	40	45	50	55	60						
		6	10	12	15	16	18	20	25	30	35	40	45	50	55	60	70	80				
		7	15	20	25	30	35	40	45	50	55	60										
KEG		8	15	16	18	20	25	30	35	40	45	50	55	60	70	80						
		10	15	18	20	25	30	35	40	45	50	55	60	70	80							
		12	20	25	30	35	40	45	50	55	60	70	80									
		14	30	35	40	45	50	55	60	70	80	90										
		15	30	35	40	45	50	55	60	70	80	90										
		16	40	45	50	55	60	70	80	90	100											
		18	40	45	50	55	60	70	80	90	100	110										

Quotation

Order Catalog No. — L

KED 6 — 30

Alterations Catalog No. — L(LC)

KED 6 — LC28

Days to Ship **Quotation**

Alteration	Code	Spec.	1Code	
Alterations to full length	LC	LC can be selected in 1mm increments.	Quotation	
Full length change		B		LC range
		2		5~20
		3		6~30
		4		8~50
		5		8~50
		6		10~60
		7		15~80
		8		15~80
		10		15~80
		12		20~80
		14		25~90
		15		25~90
		16		35~100
	18	35~110		