

SPRING PLUNGERS

—SHORT TYPE / HEX-PIN TYPE / WRENCHES FOR HEX-PINS—

Short type RoHS

Type	Main body			Pin			Spring	Service temperature range
	M	H	S	M	H	S		
Short Extremely short	S45C	29~35HRC	Fe3O4	S45C	57~63HRC Carburizing	Unichrome plating Black oxide	SWP-B	-30°~80°

Loosening prevention treatment

⚠️ To fix the position of the ball plunger microencapsulated anaerobic adhesive is applied. Once the parts have been loosened, adhesion is lost, use an anaerobic adhesive when reassembling.
 ⚠️ The adhesive is most effective if left on the part for 48 hours and more in 25°C. Note if the parts are left for short period of time and in low temperature, the thread-lock will be less-effective.
 ⚠️ In attachment or removal, please use the wrench for spring plungers (PJG) in accordance with an example, and do not use the hind hexagon socket.

■ PJLS·PJFW features Due to the special structure, these plungers have a short full length L.

M×P (Coarse thread)	d	S	L		B	Load				Catalog No.	Base unit price 1~19 pieces	
			PJLS	PJFW		min. N [kgf] max.		min. N [kgf] max.				
10×1.5	3.8	5	22	—	3	7.6 (0.8)	18.1 (1.8)	—		PJLS	10-5	—
			30	—		2.9 (0.3)	16.4 (1.7)	—				
12×1.75	5.5	10	22	19	4	5.6 (0.6)	18.2 (1.9)	5.7 (0.6)	16.2 (1.7)	PJLS	12-5	—
			30	23		4.8 (0.5)	22.4 (2.3)	2.7 (0.3)	15.9 (1.6)			
16×2.0	8	15	39	30	5	6.1 (0.6)	22.5 (2.3)	2.5 (0.3)	16.7 (1.7)	PJFW	16-10	Quotation
			—	24		—	—	3.6 (0.4)	22.6 (2.3)			
			15	33		—	—	3.3 (0.3)	21.1 (2.1)			
			20	38		—	—	3.0 (0.3)	21.9 (2.2)			

⚠️ Load was corrected to the actual measurement from this catalog. There is no change to the product itself.

Hex pin type RoHS

Type	Main body			Pin			Spring	Service temperature range
	M	H	S	M	H	S		
For light load For heavy load	S45C	29~35HRC	Fe3O4	S45C	57~63HRC Carburizing	Unichrome plating Fe3O4	SWP-B	-30°~80°

Loosening prevention treatment

⚠️ To fix the position of the ball plunger microencapsulated anaerobic adhesive is applied. Once the parts have been loosened, adhesion is lost, use an anaerobic adhesive when reassembling.
 ⚠️ The adhesive is most effective if left on the part for 72 hours and more in 25°C. Note if the parts are left for short period of time and in low temperature, the thread-lock will be less-effective.
 ⚠️ In attachment or removal, please do not use the hind hexagon socket.

■ Features of PJLR and PJHR Because the pin shape is hexagonal, the pins can be installed using a wrench. No special wrench is required.

M×P (Coarse thread)	H	R	S	ℓ	L	B	Load				Catalog No.	Base unit price 1~19 pieces
							min. N [kgf] max.		min. N [kgf] max.			
10×1.5	4	1.9	5	30	30	3	2.8(0.3)	14.1(1.4)	11.4(1.2)	51.0(5.2)	PJLR	10-5
							2.9(0.3)	14.6(1.5)	9.5(1.0)	60.8(6.2)		
12×1.75	5	2.9	10	43	30	4	3.5(0.4)	17.1(1.7)	5.6(0.6)	41.0(4.2)	PJLR	12-5
							2.5(0.3)	21.1(2.2)	5.2(0.5)	55.9(5.7)		
16×2.0	7	4.1	15	51	60	5	2.3(0.2)	19.4(2.0)	5.1(0.5)	53.6(5.5)	PJHR	16-10
							12.1(1.2)	38.0(3.9)	26.5(2.7)	78.0(8.0)		
24×3.0	10	15.0	20	60	125	10	9.7(1.0)	39.7(4.1)	14.2(1.5)	79.4(8.1)	PJHR	16-15
							8.6(0.9)	40.1(4.1)	16.8(1.7)	80.4(8.2)		
30×3.5	13	7.6	20	80	155	14	4.4(0.5)	48.3(4.9)	7.5(0.8)	78.8(8.0)	PJHR	16-30
							2.5(0.3)	51.3(5.2)	3.2(0.3)	103.5(10.6)		
							27.8(2.8)	65.9(6.7)	40.7(4.2)	127.9(13.0)		
							25.5(2.6)	106.9(10.9)	46.9(4.8)	226.5(23.1)		
							55.2(5.6)	156.9(16.0)	72.6(7.4)	356.5(36.4)		

⚠️ Load was corrected to the actual measurement from this catalog. There is no change to the product itself.

Wrenches for hex pins RoHS

PJRW

■ PJLR·PJHR features

- Because the pin shape is hexagonal, it can be installed using a socket wrench or spanner.
- If spring damage causes the pin to become indented, a special wrench (PJRW) can be used to remove the pin. For M10·12·24, use a commercially-available wrench.

Order RoHS **Catalog No.**
 PJLS 12-10
 PJHR 10-10
 PJRW 16

Days to Ship **Quotation**

Price **Quotation**

SPRING PLUNGERS WITH FLANGES / BALL PLUNGERS WITH FLANGES / BALL BUTTONS

Spring plungers with flanges RoHS

Type	Main body			Pin			Spring	Service temperature range
	M	H	S	M	H	S		
For light load For heavy load	S45C	29~35HRC	Black oxide	S45C	57~63HRC Carburizing	Unichrome plating Black oxide	SWP-B	-30°~80°

Loosening prevention treatment (M5~M16)

⚠️ Thread-locking adhesive is not applied on M3 and M4.
 ⚠️ To fix the position of the ball plunger microencapsulated anaerobic adhesive is applied. Once the parts have been loosened, adhesion is lost, use an anaerobic adhesive when reassembling.
 ⚠️ The adhesive is most effective if left on the part for 72 hours and more in 25°C. Note if the parts are left for short period of time and in low temperature, the thread-lock will be less-effective.
 ⚠️ In attachment or removal, please use a minus driver or the wrench for spring plungers (PJG) in accordance with an example, and do not use the hind hexagon socket.

Applicable wrench	M×P (Coarse thread)	d	S	D	T	ℓ	L	B	a	FPJL		FPJH		Catalog No.	Base unit price 1~19 pieces	
										Load		Load				
										min. N [kgf] max.		min. N [kgf] max.				
—	3×0.5	1.1	1.5	5	1.5	5	10	0.9	0.5	0.44(0.05)	1.6(0.2)	0.9(0.1)	4.2(0.4)	FPJL	3-1.5	
										0.29(0.03)	1.0(0.1)	1.1(0.1)	4.9(0.5)			
	4×0.7	2	2	6	1.8	6	24	1.3	0.7	0.9(0.1)	4.1(0.4)	1.9(0.2)	8.7(0.9)			4-2
										0.7(0.1)	2.2(0.2)	0.29(0.03)	8.3(0.9)			
PJG1	5×0.8	2.0	3	7	2.0	8	20	1.5	1.2	1.5(0.2)	9.8(1.0)	2.0(0.2)	22.5(2.3)	FPJL	5-3	
										1.6(0.2)	10.4(1.1)	2.5(0.3)	23.4(2.4)			
PJG2A	6×1.0	2.5	3	8	2.5	9	25	2	1.5	3.4(0.4)	10.4(1.1)	12.5(1.3)	33.8(3.5)	FPJL	6-3	
										1.9(0.2)	9.7(1.0)	6.2(0.6)	32.6(3.3)			
PJG3	8×1.25	3.1	3	10	2.5	12	25	2.5	1.5	3.5(0.4)	9.4(1.0)	11.7(1.2)	31.2(3.2)	FPJL	8-3	
										2.9(0.3)	9.6(1.0)	8.3(0.9)	31.9(3.3)			
PJG4	10×1.5	3.8	5	12	3.0	15	30	3	2.0	2.8(0.3)	14.1(1.4)	11.4(1.2)	51.0(5.2)	FPJH	10-5	
										2.9(0.3)	14.6(1.5)	9.5(1.0)	60.8(6.2)			
PJG3	12×1.75	5.5	10	14	3.0	20	43	4	2.0	3.5(0.4)	17.1(1.7)	5.6(0.6)	41.0(4.2)	FPJH	12-5	
										2.5(0.3)	21.1(2.2)	5.2(0.5)	55.9(5.7)			
PJG4	16×2.0	8.0	15	18	3.0	25	60	5	2.0	2.3(0.2)	19.4(2.0)	5.1(0.5)	53.6(5.5)	FPJH	12-15	
										12.1(1.2)	38.0(3.9)	26.5(2.7)	78.0(8.0)			
PJG4	16×2.0	8.0	15	18	3.0	25	60	5	2.0	9.7(1.0)	39.7(4.1)	14.2(1.5)	79.4(8.1)	FPJH	16-15	
										8.6(0.9)	40.1(4.1)	16.8(1.7)	80.4(8.2)			
PJG4	16×2.0	8.0	15	18	3.0	25	125	5	2.0	17.0(1.7)	38.0(3.9)	19.8(2.0)	81.2(8.3)	FPJH	16-30	
										5.5(0.6)	41.2(4.2)	7.6(0.8)	84.3(8.6)			

⚠️ M3 and M4 are installed using a flat head screwdriver. **P.866**
 ⚠️ Load was corrected to the actual measurement from this catalog. There is no change to the product itself.

Order **Catalog No.** **FPJL 10-5** **Days to Ship** **Quotation** **Price** **Quotation**

Ball plungers with flanges RoHS

Type	Main body			Ball		Spring	Service temperature range
	M	H	S	M	H		
FBPJ	S45C	29~35HRC	Black oxide	SUS440C	55HRC~	SUS631J1	-30°~80°
FBPJS	SUS303	—	—	—	—	—	-30°~260°

Load min. max.

Applicable wrench	d	S	D	L	a	FBPJ Load (N)		FBPJS Load (N)		Catalog No.	Base unit price 1~49 pieces
						min.	max.	min.	max.		
BPJG1	3	0.8	7	5	0.8	0.6	5.6	1.3	6.4	FBPJ	5
BPJG2	4	1.0	8	6	1.0	2.8	6.3	2.7	8.0		
BPJG3	5	1.6	10	7	1.5	2.9	9.6	1.3	10.2	FBPJS	8
BPJG4	6.35	1.9	12	9	1.5	6.4	11.7	6.1	17.2		
BPJG5	7.94	2.4	14	11.5	2.0	9.0	15.0	2.1	18.8	FBPJS	12
						9.53	3.2	18	16		

⚠️ Load was corrected to the actual measurement from this catalog. There is no change to the product itself.

Order **Catalog No.** **FBPJ 5** **Days to Ship** **Quotation** **Price** **Quotation**

Ball buttons RoHS

BBT

D _{KS}	L	d	Catalog No.		Base unit price 1~19 pieces	Volume discount unit price 20~49 50~199 200~500
			Type	D		
6	+0.006 +0.001	8	2	BBT	Quotation	—
8	+0.007 +0.001	10	3			
10	+0.009 +0.001	12	4			
12	+0.009 +0.001	14	5			
16	+0.009 +0.001	18	8			

⚠️ When using in combination with a ball plunger, use a product with the same No. (M=D). (BBT6 can also be used for M5.)

Order **Catalog No.** **BBT6** **Days to Ship** **Quotation** **Price** **Quotation**