




CARBIDE BLOCK DIE BLANKS

—MACHINED TYPE—

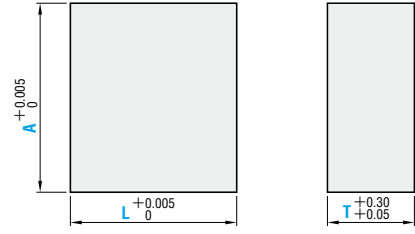


RoHS

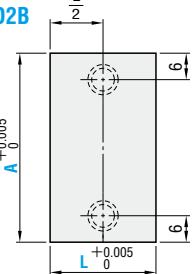
 V40 (HIP)
 87 ~ 88HRA

A	10.00~31.99	32.00~70.00
M	4	5
d1	4.5	5.5
d2 × t	7.5 × 7	9 × 8

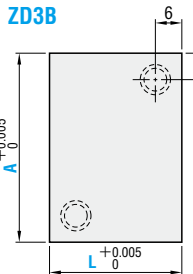
ZDA



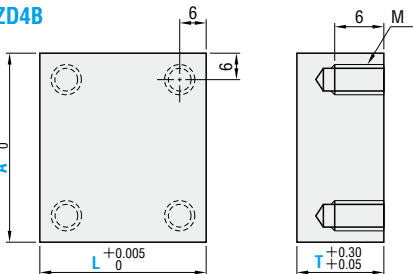
ZD2B



ZD3B

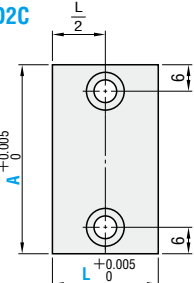


ZD4B

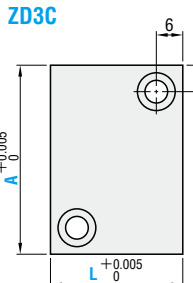


ⓘ Although the tap hole has performed tap processing to steel inlaw until now, as soon as stock of a factory is lost, tap processing is directly given to the quality of super-hard material.

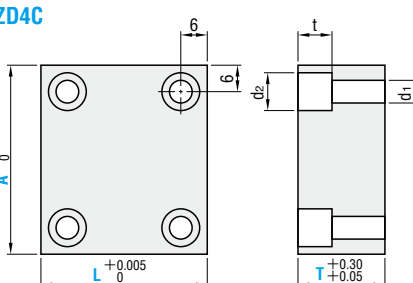
ZD2C



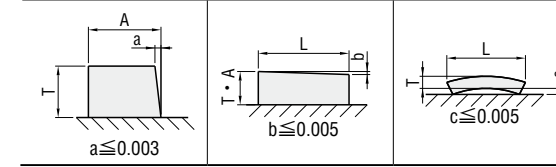
ZD3C



ZD4C



■ Accuracy standards



Catalog No.	T	A 0.01mm increments	L 0.01mm increments
ZDA	10	10.00~70.00	3.00 ~ 80.00
ZD2B ZD2C	13	30.00~70.00	13.00 ~ 70.00
ZD3B ZD3C	20	20.00~70.00	20.00 ~ 80.00
ZD4B ZD4C	25	30.00~70.00	25.00 ~ 80.00

Order **Catalog No.** **T** **0.01mm increments**

ZDA **16** **16.00** **40.00**

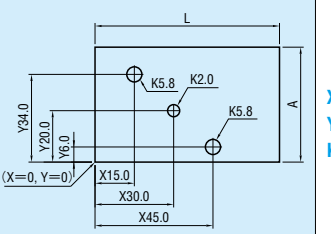
Days to Ship **Quotation**

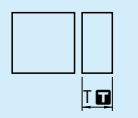
Price **Quotation**

ⓘ For larger orders, ask about prices/delivery.

Alterations **Catalog No.** **T** **A** **L** **X·Y·K** — (TKC·JC)

ZDA **25** **45.00** **70.00** **X15.0 Y34.0 K5.8**
X30.0 Y20.0 K2.0
X45.0 Y 6.0 K5.8 — TKC

Alteration	Code	Spec.	1Code
	X Y K	Pilot holes for WEDM, dowel holes, and other holes can be machined. Specify the hole position (X and Y) and diameter (K). Increment for X·Y 0.1mm increments T=10·13·16→ φ 1.0 ≤ K ≤ φ 10 T=20·22·25→ φ 1.5 ≤ K ≤ φ 10 Increment for K 0.1mm increments Hole pitch tolerance ±0.3	Quotation

Alteration	Code	Spec.	1Code
	TKC	T dimension tolerance change T +0.30 → +0.01 T +0.05 → 0	Quotation
M Material change	JC2	Material change M V40 ⇒ V20	Quotation
	JC3	Material change M V40 ⇒ V30	